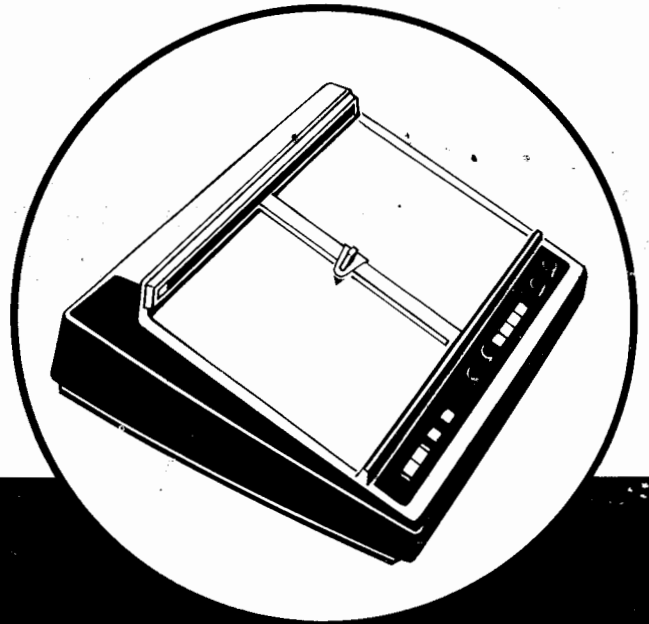


HP 7210A

OPERATOR'S MANUAL



HEWLETT-PACKARD 7210A DIGITAL PLOTTER

HP 7210A

7210A DIGITAL PLOTTER

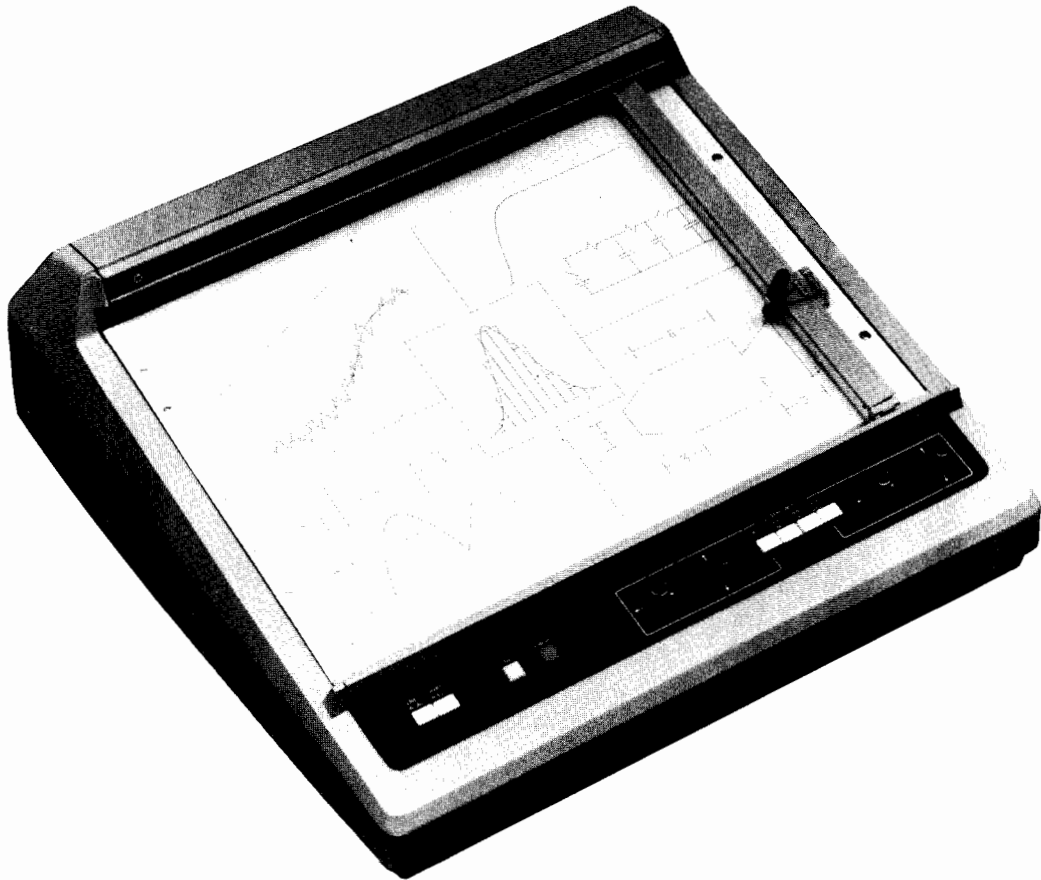


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INTRODUCTION

This manual provides general information pertaining to the operation of the Hewlett-Packard Model 7210A Digital Plotter with most computer systems. Other manuals, generally supplied with the system, provide the specific operating and programming information.

The 7210A Digital Plotter is an output peripheral designed for use with computers and computer systems.

Accepting either Binary or BCD codes under full program control, and processing up to 20 coordinate pairs per second, the Plotter will quickly and accurately produce plots of your system data. A graph constructed with 0.2 inch (0.5 cm) increments will be drawn at the rate of 14 increments per second. The Plotter can be driven by either a computer or an intelligent terminal with typical operation requiring less than 250 16-bit words of memory.

Any sheet type graph paper up to 11 x 17 inches (27,9 x 43,2 cm) in size and with or without preprinted grids may be used. Front panel controls adjust the plot area to fit preprinted grids.

EQUIPMENT SUPPLIED

Accessories and equipment supplied with each Model 7210A are listed below:

PART NO.	QTY	DESCRIPTION
07210-90000	2	Operating Manual
8120-1378	1	Power Cord
4040-0477	1	Dust Cover
5080-3605	1	Slidewire Cleaner
5080-3635	1	Slidewire Lubricant
5081-1190	Pkg of 3	Red Pens
5081-1191	Pkg of 3	Blue Pens
5081-1193	Pkg of 3	Black Pens
9270-1004	10 Sheets	Graph Paper (English)
9270-1024	10 Sheets	Graph Paper (Metric)

PENS AVAILABLE

DESCRIPTION	PART NUMBER
Package of 3 Red Pens	5081-1190
Package of 3 Blue Pens	5081-1191
Package of 3 Green Pens	5081-1192
Package of 3 Black Pens	5081-1193

DESCRIPTION

ACCESSORIES

ACCESSORIES
 (continued)

PLOTTING PAPER AVAILABLE

To gain maximum benefit from your Model 7210A Digital Plotter, you will want to use precision-ruled plotting paper. Hewlett-Packard Company offers a wide variety of papers, available through all field offices. These are 11 inches by 16.5 inches (28 cm by 42 cm) or 8.5 inches by 11 inches (21,6 cm by 28 cm) overall and are packaged 100 sheets per box.

	PLOT AREA	PART NO.
LINEAR	10 in. x 15 in.	9270-1004
	25 cm x 38 cm	9270-1024
	7 in. x 10 in.	9270-1006
	18 cm x 25 cm	9270-1023
SEMI-LOG	10 in. x 2 cycle	9280-0159
	10 in. x 3 cycle	9280-0160
	2 cycle x 15 in.	9280-0169
	3 cycle x 15 in.	9280-0168
LOG-LOG	2 cycle x 3 cycle	9280-0167
	3 cycle x 2 cycle	9280-0165
	3 cycle x 4 cycle	9280-0171
BLANK (W/SCALING POINTS)	10 in. x 15 in.	9280-0180

This graph paper, made for use with the Model 7210A Digital Plotter, is manufactured with rigid control over margin tolerances and alignment. This insures that vertical and horizontal lines drawn by the Plotter will always be parallel or perpendicular to the lines on the graph paper.

**SERVICE
CONTRACTS**

Service Contracts are recommended for your 7210A Digital Plotter to ensure maximum operating life. For further information contact your local Hewlett-Packard Sales and Service Office listed in the back of this manual.



INSTALLATION

The Plotter was carefully inspected prior to shipment. It should be free of marks or scratches and in perfect operating condition, when received. Inspect the Plotter for physical damage and inventory the supplied accessories listed on page 1-1. If the Plotter is damaged or if a performance deficiency is indicated, file a claim with the carrier or contact your nearest Hewlett-Packard Sales and Service Office listed in the back of this manual.

To verify proper operation of the Plotter refer to documentation supplied with your system.

To protect operating personnel, the National Electrical Manufacturer's Association (NEMA) recommends that the panels and cabinets of the computer system be grounded. The three-conductor power cables supplied provide this ground when plugged into the proper receptacle. The Model 7210A meets the International Electro-Technical Commission (IEC) specifications.

Before returning the instrument for any reason, notify the local field sales office of the difficulty encountered, giving the model and serial number of the instrument. They will furnish shipping instructions. The following precautions should be taken when repackaging the Plotter.

1. Remove the ink pen.
2. Secure the upper end of the carriage arm and pen carriage to the right side of the plotter with the bracket (5080-7834) supplied with the main-frame, to prevent movement while in transit.
3. If being returned for repair, do not send power cord, accessory kit, or other accessories.
4. Wrap the instrument in heavy paper or plastic and surround with three to four inches of shock-absorbing material to cushion and prevent movement inside the shipping container. The container should be sufficiently durable to prevent damage to the instrument during handling. If in doubt, request shipping carton (Part No. 09125-80210) from the nearest HP Sales and Service Office listed in the back of this manual.

INITIAL INSPECTION

ELECTRICAL INSPECTION

GROUNDING REQUIREMENTS

SHIPPING

OPERATION

The HP 7210A Digital Plotter provides finished plots of data supplied by a computer system.

The Plotter plots a graph by moving the pen to the point on the paper corresponding to the coordinates. As each new point is plotted, the Plotter moves the pen in a straight line from the old point to the new one. By controlling whether or not the pen is in contact with the paper at the time the pen moves, the graph can be a solid line, a dashed line, or a series of points. Different colors of pen are available and may be employed to superimpose several graphs on the same sheet of paper.

The Plotter can produce graphs as large as 10 inches in the Y (vertical) direction by 15 inches in the X (horizontal) direction (25 cm x 38 cm on metric paper).

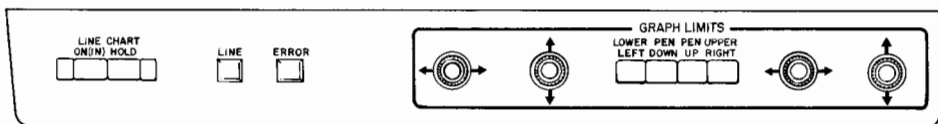
The plotting paper is held to the platen (plotting surface) by an electrostatic hold-down mechanism, entirely free from clips or other mechanical means.

Before beginning a plot, the LOWER LEFT and UPPER RIGHT controls (these are the Graph Limit controls, see page 3-2) are adjusted to correspond to the overall size of the finished plot. This adjustment in no way affects the programmed relationship between the variables – only the physical size of the finished plot. The distance along the X axis determined by the Graph Limit controls is called the plotting range in X. A similar definition is made for Y.

Internally, the Plotter divides each plotting range into 10,000 discrete points. The coordinate information that passes to the Plotter is in terms of these points. For instance, to move the pen to the center of the graph, the system must instruct the Plotter to move the pen to the location corresponding to 5,000 points in the X plotting range and 5,000 points in the Y plotting range.

NOTE

The actual distances in inches of the plotting ranges are determined by setting of the Graph Limit controls.



PANEL CONTROLS

- LINE** When depressed allows power to be supplied to Plotter.
- CHART HOLD** When depressed activates electrostatic paper holddown. When released deactivates paper holddown and places unit in standby – a condition where unit is inactive.

THE PLOTTING PROCESS

PANEL CONTROLS
(continued)

LINE Indicator	Lights when power is applied to Plotter.
ERROR Indicator	Lights when data coordinates outside range of Plotter are received, the pen has traveled into one of the mechanical limits, or the Plotter recognizes a data transfer format error which would cause improper data to be plotted. The computer will continue to calculate but the pen will lift and remain stationary until plot can continue.

GRAPH LIMITS

PEN DOWN	Lowers the pen; overriding the source input pen information while depressed.
PEN UP	Lifts the pen; overriding the source input pen information while depressed.
LOWER LEFT Controls	Enters (0000, 0000) allowing the position of lower left limit to be set anywhere in a 5 x 10 in. (12,7 x 25,4 cm) area of the lower left plotting surface. Controls, as indicated by arrows, adjust the lower left graph limit after depressing the LOWER LEFT pushbutton.

NOTE

Set LOWER LEFT controls before UPPER RIGHT controls. LOWER LEFT interacts with UPPER RIGHT.

UPPER RIGHT Controls	Enters (9999, 9999) allowing position of upper right limit to be set anywhere on the plotting surface to the right of and above lower left. Controls, as indicated by arrows, adjust the upper right graph limit after depressing the UPPER RIGHT pushbutton.
----------------------	---

STANDBY

Standby is the condition in which the Plotter is inactive; the servos are muted, the pen is lifted, and the Plotter's arm may be moved freely. If CHART HOLD is depressed, the Plotter may be removed from Standby by command from the computer.

NOTE

When power is applied, the Plotter automatically is placed in Standby and remains in Standby as long as CHART HOLD is released.

The Plotter may be returned to Standby by releasing CHART HOLD.

OPERATION

To position the paper, release the CHART HOLD switch. Place the paper against the bottom guide and the left edge paper stop. Depress the CHART HOLD switch and smooth the paper to the platen.

In general, the Plotter performs one of two functions: pen maneuvers or position maneuvers.

Pen maneuvers are those in which the UP/DOWN position of the pen is specified by the input data and the pen status is changed accordingly. Pen control is accomplished through Command Lines to the Plotter processor.

Position maneuvers are those in which a location for the pen on the graph surface is specified by the input data. A straight line is drawn to the location during this operation. These maneuvers are given separate from the pen maneuvers. Position maneuvers are basically controlled by the same Command Lines; however, additional inputs and internal logic offer further flexibility. These capabilities, related to position maneuvers are discussed in this section.

1. Input Data Range.

The 7210A is a first quadrant plotter. Locations on the platen correspond to positive integer values from 0 to 9999. The information input from the source must have the same magnitude range; however, in the Relative Coordinate Mode (a positioning technique described later), the input polarity may be positive or negative.

2. Numerical Code.

The numerical position information is accepted in either binary or BCD 8421 codes. The binary information is handled in a 16-bit two's complement form. The BCD information is handled in a 17-bit sign and magnitude form. The choice of binary or BCD may be hard wired or selected by the Input Source. All magnitude information enters the Plotter on the same lines regardless of the code. Furthermore, the code for each position maneuver in a graph may be either BCD or binary.

3. Position Mode.

Position maneuvers may be performed in either of two modes: Absolute Coordinate or Relative Coordinate. Each mode offers some advantage over the other. The choice of mode may be hard wired or selected by the Input Source.

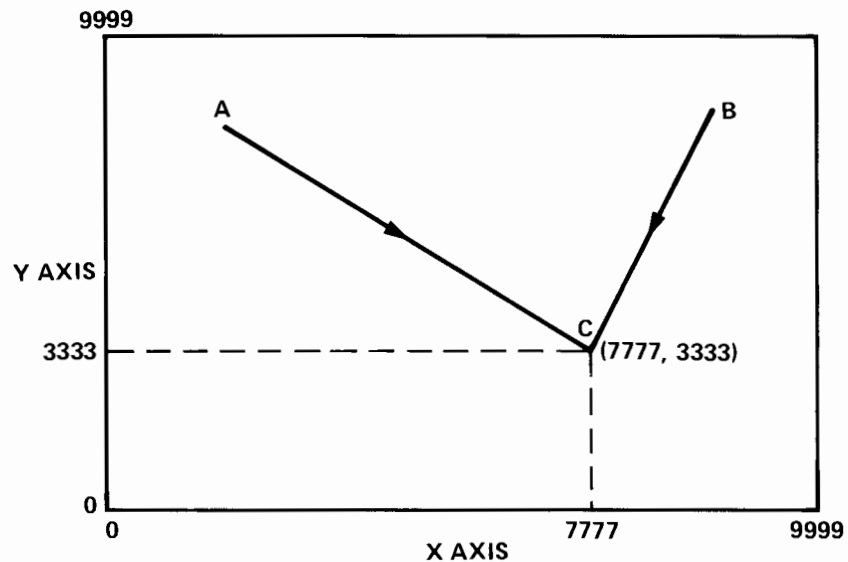
PAPER POSITIONING

OPERATIONAL CAPABILITIES

**OPERATIONAL
CAPABILITIES**
(continued)

a. Absolute Coordinate Mode.

Ease of use is offered by this mode, since it proceeds exactly as hand generated graphs are constructed on a cartesian coordinate system. The plotting surface may be represented as shown below:



The length of each X and Y axis is divided into 10,000 equally-spaced points. Each corresponds to integer values from 0 to 9999 as shown. Points within the plotting surface are described by ordered pairs of these X and Y values.

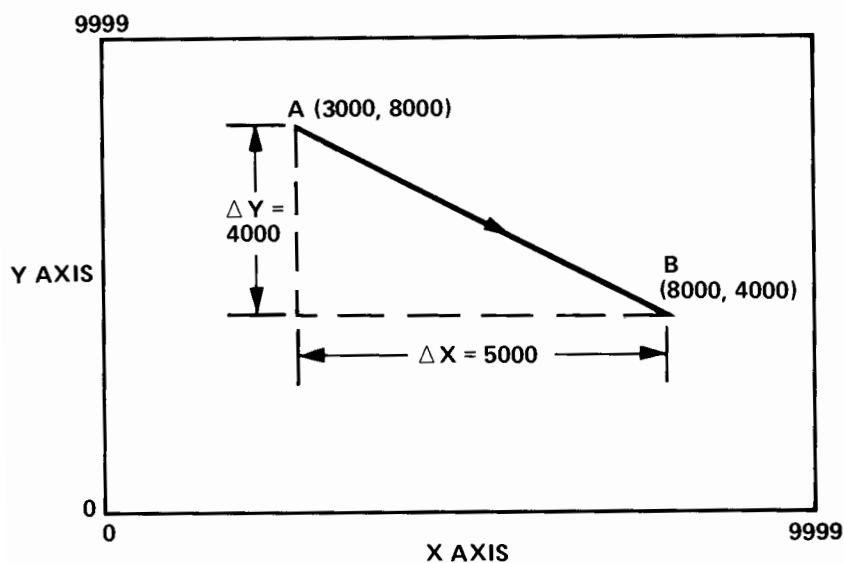
The numerical input from the Input Source (integer values from 0 to 9999) instructs the pen to locate a position using a cartesian coordinate system on the above plotting surface. Regardless of past or present pen position, the pen will follow a straight line path to any point on the plotting surface specified by the Input Source.

If the pen is commanded to proceed to Point C (at 7777, 3333) from Point A or B, the results are as shown. Hence, a graph may be generated by constructing straight lines between a set of points described by a list of ordered pairs; each preceding point being the end point for the next line segment.

OPERATION

b. Relative Coordinate Mode.

Numerical processing time and storage space may often be saved through use of Relative Coordinate Mode plotting. In this mode, each new position is described relative to the last. The diagram below illustrates operation in this mode.



With pen at any Point A, the next pen position is described by the change or delta in the X axis (ΔX) and the delta in the Y axis (ΔY). Numerical inputs from the Input Source define the delta X and delta Y to be used. Delta X and delta Y may be positive or negative. The path to the next point is a straight line. In the example shown, Point A is at 3000, 8000. For ΔX , ΔY equals 5000, -4000 respectively, Point B equals $3000 + 5000$, $8000 + (-4000)$ or 8000, 4000.

The input range of the numbers in the relative coordinate mode differs from that of the absolute mode in that input information may also be negative. The input range is integer values from -9999 to $+9999$. Binary numbers are entered in two's complement form (i.e. the sign information is in the last or most significant bit). BCD numbers are handled in sign and magnitude form.

Binary numbers greater in magnitude than 9999 are possible in the 16-bit input (only 14 are required to represent 9999). In the event a number larger than 9999 is received, the Plotter will resort to the Error Sequence described later. Furthermore, if the value of the absolute pen position is requested to fall outside the range from 0 to 9999 in either axis, the Plotter will again resort to the Error Sequence.

**OPERATIONAL
CAPABILITIES
(continued)**

This mode, although more complicated than the Absolute Coordinate Mode lends itself nicely to relative position information such as character generation. The character pattern may be output independent of offset and scaling used for the other data on a graph. In addition, incremental mode plotting techniques may be achieved by using the Relative Coordinate Mode and restricting the increment in both axes to a constant, the magnitude of which is dependent on the size of the increment desired.

4. Error Sequence.

This sequence is a subroutine performed by the Plotter to indicate it has received some form of improper information. The possible errors that would force the Plotter to resort to this sequence are listed below:

- a. Oversized Relative Coordinate Mode or Absolute Coordinate Mode input. This condition may occur when a number greater in magnitude than 9999 is input to the Plotter in binary code (it is not possible in BCD code).
- b. Accumulated position due to Relative Coordinate Mode inputs lie outside the numerical positioning range. In Relative Coordinate Mode, the actual pen position must still remain within the numerical range of 0 to 9999. Position maneuvers are described in terms of delta moves in each axis, but the Plotter accumulates these inputs with present position to determine the next position. This mode would then allow the absolute position to sum to values outside the specified range.
- c. Incorrect formatting of data input. Information input to the Plotter is transmitted in four passes of a particular byte size. The Plotter uses the SYC (Synchronize) command line to determine which of the four passes it is receiving. If the Plotter finds these input passes out of sequence, it calls upon the Error Sequence.

Upon detection of these conditions, the Plotter resorts to an Error Sequence as follows:

- 1) Remains at the last properly described position.
- 2) Lifts the pen. Lights the Error Indicator.
- 3) Indicates error on the Format status line.
- 4) Monitors the input lines for the next input which contains no errors. Performs this maneuver (Pen or Position).
- 5) Indicates correct on the status line.

- 6) Performs a pen maneuver to conform with the last specified pen command.
- 7) Continues normal operation.

This sequence makes it obvious an error was encountered, and at what point in a plot it occurred.

5. Overscale Sequence.

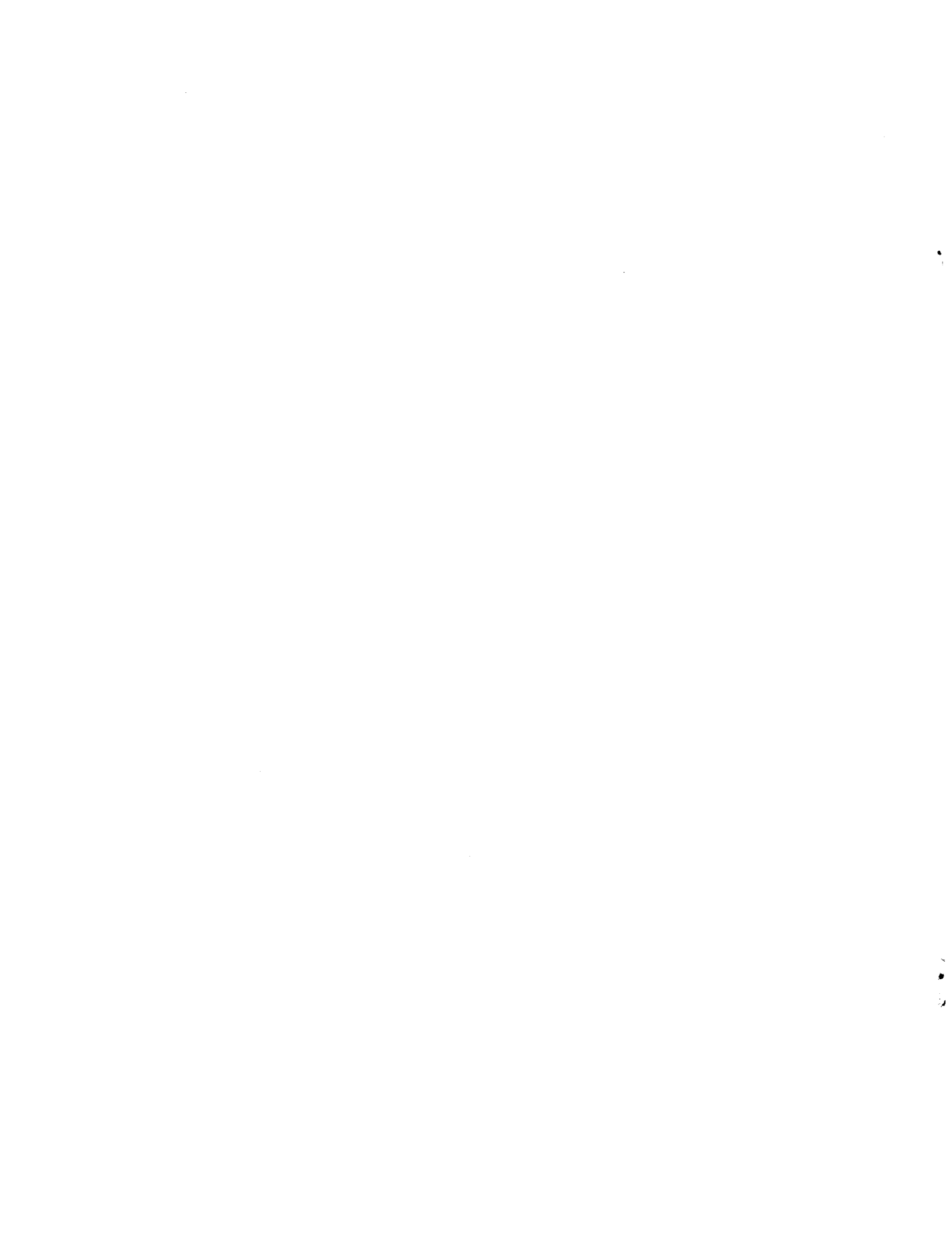
This sequence is called upon when the numerical position is correct (within the range 0 to 9999), but the plotting surface has been located (through the front panel controls) such that the pen position falls off the platen. Numerical information is not in error so the Error Sequence is not called upon; however, it is advantageous to avoid erroneous lines along the margins and wasted time plotting offscale. The overscale sequence prevents these problems in the following manner:

Upon encountering the edge of the platen, the Plotter:

- a. Lifts the pen.
- b. Indicates set on the Clamp status line.
- c. Continues to perform position maneuvers with pen up. At the end of each maneuver, detect if the pen has come on scale, away from the edge of the platen.
- d. Lights the ERROR indicator.

When the pen is moving to a point away from the edge of the platen, the Plotter:

- a. Indicates "clear" on the clamp status line.
- b. Performs a pen maneuver to conform with the last specified pen command.
- c. Resumes normal operation.
- d. Clears ERROR indicator.



The 7210A Digital Plotter is designed to easily interface with computer systems. Since the 7210A Plotter will be used with many varying computer systems, a single command statement cannot be defined. This section describes the types of command statements and how these statements are used to drive the Plotter. Typical command statements are defined and information needed to obtain a graph output is shown.

COMMAND STATEMENTS

Two types of plotter statements are described; statements which directly drive the Plotter, and statements which call subroutines that drive the Plotter. For each type of statement, an example of use is given.

OUTPUT STATEMENTS

Output statements that pass information directly to the Plotter normally have a structure similar to other output statements in the language being used. The four items that must be considered when this type of statement is used are:

1. In what languages may the Plotter be called?
2. What is the structure of the statement?
3. What are the meaning and characteristics of the variables and/or constants used in the statement?
4. What output device number is assigned to the Plotter?

Table 4-1 gives a summary of typical output statements in FORTRAN and BASIC languages. A column is provided for the user to enter the specifications of the command statements used in a specific system language. These statements would be used in the same manner as any other output statement of the language. For example, consider the following program which draws a diagonal line on the graph from the lower left corner to the upper right corner:

```
C PROGRAM TO DRAW A DIAGONAL LINE IN THE ABSOLUTE
C PLOTTING MODE

WRITE (11) -1, 1, 0, 0      locates pen at origin (lower left)
WRITE (11) 1, 1, 9999, 9999  draws diagonal line to upper right
END
```

It should be remembered that the data must be scaled prior to being sent to the Plotter. This can be done using the following scaling equation for the X coordinate and a similar equation for the Y coordinate.

**COMMAND
STATEMENTS**
(continued)

$$X_{\text{scaled}} = \frac{(X - X_{\text{min}})}{(X_{\text{max}} - X_{\text{min}})} \quad (9999)$$

where X = arbitrary variable value
 X_{max} = maximum value of variable
 X_{min} = minimum value of variable
 9999 = maximum value of data range.

Table 4-1. Structure of Plotter Command Statements

COMMAND CHARACTERISTICS	TYPICAL COMMAND	SPECIFIC SYSTEM COMMAND
Language	FORTRAN	
Structure of Command	WRITE (N) IPC, IMC, IX, IY	
Variable Meaning and Type	N Integer – Plotter Device Number	
	IPC Integer – Pen Control $IPC \leq -1$ Pen Up $IPC = 0$ Point Plot $IPC \geq 1$ Draw Line	
	IMC Integer–Plotting Mode $IMC \leq -1$ Incremental Mode (Move thru displacement) $IMC > 0$ Absolute Mode (Move to point specified)	
	IX Integer X–coordinate data $0 \leq IX \leq 9999$ Absolute Mode $ IX \leq 9999$ Relative Mode	
	IY Integer Y–coordinate data $0 \leq IY \leq 9999$ Absolute Mode $ IY \leq 9999$ Relative Mode	
Language	BASIC	
Structure of Command	CALL (IPC, IMC, IX, IY) NOTE: This is a special command added to basic compiler	
Variable Meaning and Type	Variables are defined same as above	

PROGRAMMING

Use of the Plotter also may be accomplished at the subroutine level. This method is often used by incremental plotters since special codes are required to drive them. Although a special code is not needed by the 7210A, subroutines may be used. In some cases the same routines used to drive incremental plotters, may be modified to drive the 7210A. The modification is made in the subroutine that passes information to the Plotter. The routine is modified to pass the information to the 7210A driver. Table 4-2 lists a few of the subroutines which are available for incremental plotters.

SUBROUTINE CALL STATEMENTS

Table 4-2. Plotter Subroutines

SUBROUTINE	MEANING	SPECIFIC DEFINITION
CALL AXIS (PARA1, . . . PARAK)	Draws axis on paper	
CALL SCALE (PARA1, . . . PARAN)	Sets scale of plot	
CALL LINE (PARA1, . . . PARAI)	Draws line on graph	
CALL SYMBOL (PARA1, . . . PARAJ)	Draws symbols on graph	
CALL PLOT (IPC, IMC, IX, IY)	Passes data to plotter	
OTHERS		

**SUBROUTINE CALL
STATEMENTS**
(continued)

The following is part of a program that uses subroutines to interface with the Plotter:

```

C PROGRAM USING SUBROUTINES TO DRIVE THE HP7210A
C PLOTTER

CALL AXIS (X1, X2, X3, X4)
CALL SCALE (J1, J2, X5, X7, J5)
DO 20 I = 1, 20
CALL LINE (XD (I), YD (I) )
20 CONTINUE
CALL SYMBOL (X6, Y6, A)
END

SUBROUTINE AXIS (A1, A2, A3, A4)
: : : :
: : : :
END

SUBROUTINE SCALE (I1, I2, X1, Y2, I3)
: : : : :
: : : : :
END

SUBROUTINE LINE (X, Y)
: : : :
: : : :
END

SUBROUTINE SYMBOL (X, Y, A)
: : : :
: : : :
END

SUBROUTINE PLOT (IPC, IMC, IX, IY)
: : : :
: : : :
END

```

In order to use the Plotter, languages and types of Plotter calls that are available must be known. Following this, the structure of the call and the number of the output device assigned to the Plotter must be determined. The data is structured, scaled, and then graphically presented on the 7210A Plotter.

PREVENTIVE MAINTENANCE

The Model 7210A must be properly maintained to obtain accurate, trouble-free operation. Proper maintenance includes periodic lubrication, performance checks, and visual and electrical checks. In accordance with good maintenance procedures for all precision instruments, your Plotter should be protected from dust by covering when not in use.

The Plotter should be cleaned at regular intervals determined by type of operation, local air contamination and climatic conditions.

The electrostatic platen should be cleaned as needed. Need for cleaning is indicated by the paper sliding easily or by the table appearing dirty. Clean the electrostatic platen as follows:

1. Remove the pen and paper from the recorder.
2. Carefully select a soap for cleaning. A mild liquid soap is preferable. Do not use any product with abrasives or corrosive chemicals.
3. Also be careful in selecting a cleaning cloth. Use a soft cloth that will not scratch the surface but will readily absorb water.
4. Saturate the cloth in warm, soapy water. Wring the cloth until the majority of the water has been removed.
5. Wipe the table surface clean with this damp cloth.

CAUTION

NEVER LET WATER STAND ON THE PLATEN.

6. Wipe any moisture from surface.
7. Allow a few minutes to dry before recording.

Irregular or "jumpy" plots on a properly adjusted recorder may indicate worn or dirty balance slidewire or wipers. Slidewires should be cleaned at least every six months.

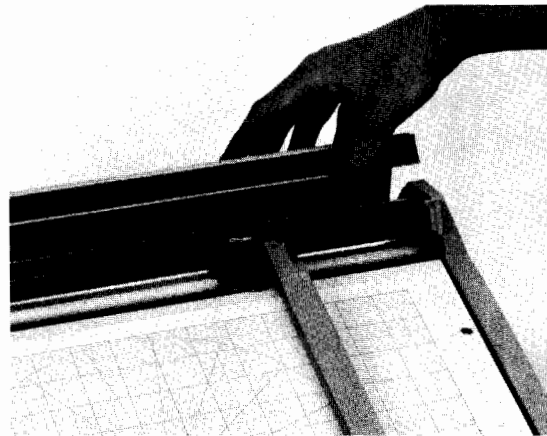
**BALANCE
SLIDEWIRE
MAINTENANCE**

**BALANCE
SLIDEWIRE
MAINTENANCE
(continued)**

X-AXIS SLIDEWIRE ACCESS

To gain access to the X-axis slidewire, the rear hood of the Model 7210A must be removed.

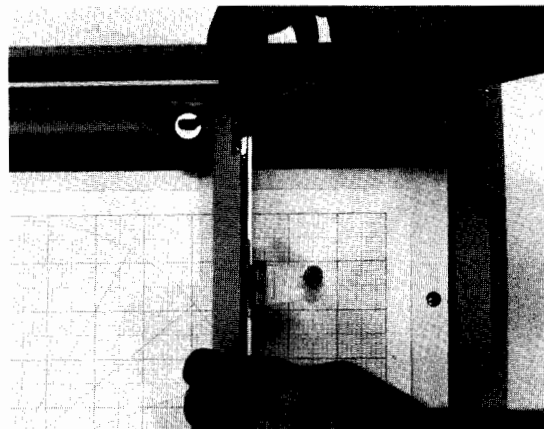
1. Turn the two screws securing the hood one full turn counterclockwise.
2. Remove the hood.



Y-AXIS SLIDEWIRE ACCESS

To gain access to the Y-axis slidewire, the rear hood must also be removed.

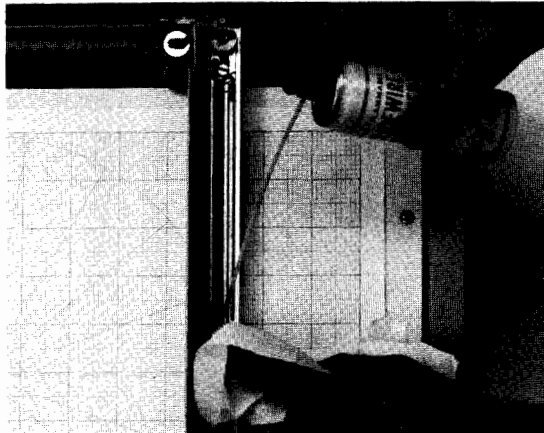
1. Remove the rear hood as described above.
2. Lift the pen holder up out of the way of the slidewire cover.
3. Turn the black plastic tab on the pen lift assembly one-quarter turn counterclockwise. This will free the slidewire cover.
4. Tilt the slidewire cover up, exposing the Y-axis slidewire.



PREVENTIVE MAINTENANCE

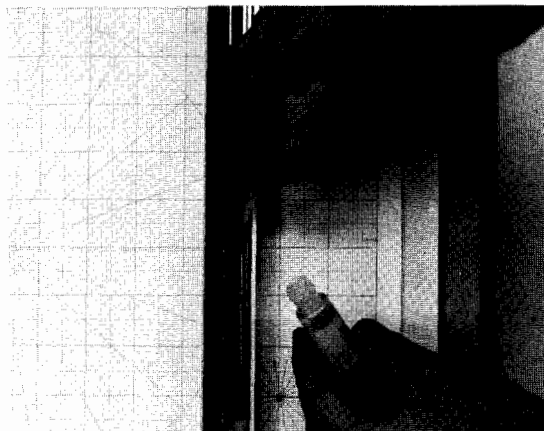
SLIDEWIRE CLEANING

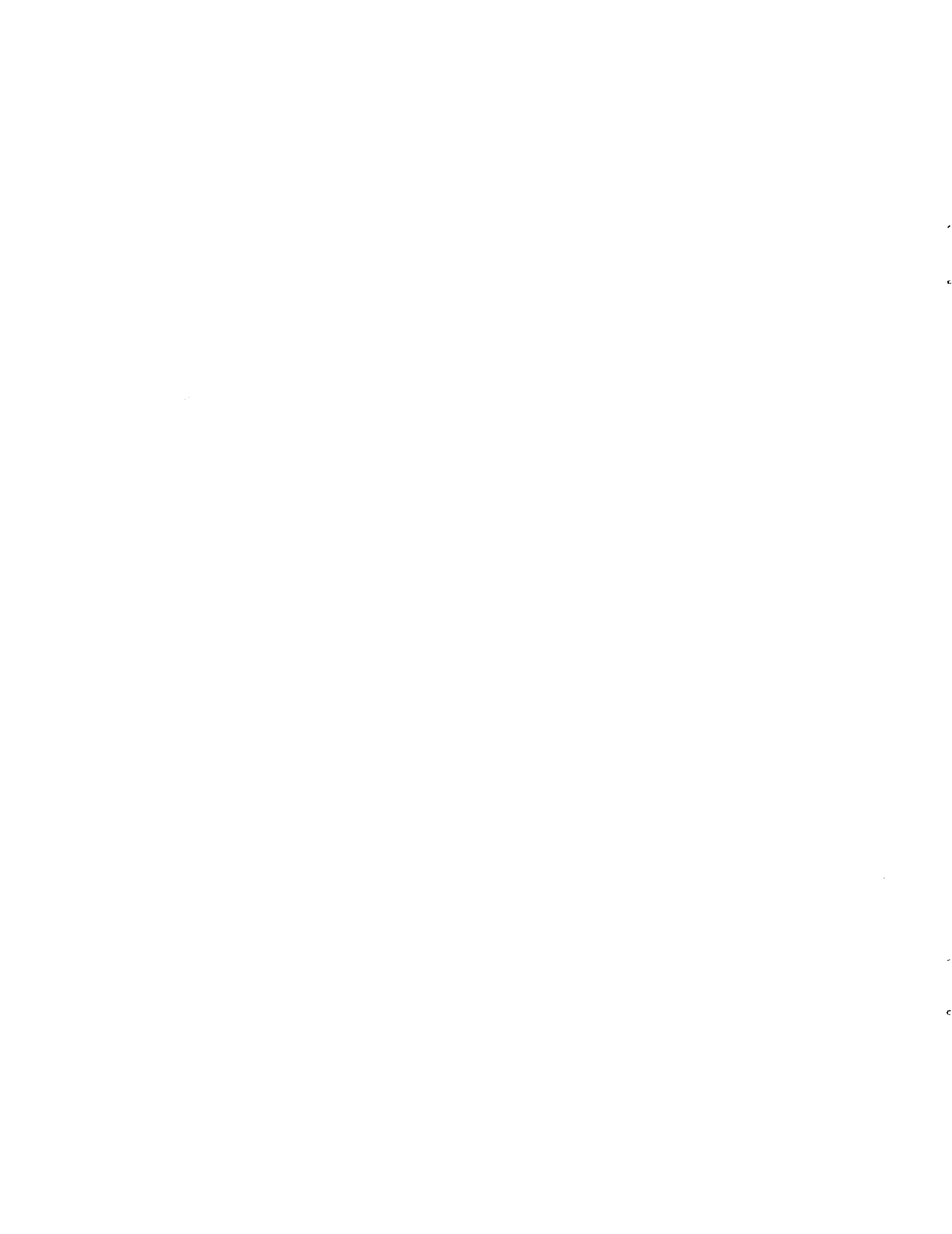
To clean the slidewire, turn LINE switch off, then spray the entire slidewire with Slidewire Cleaner (Part No. 5080-3605). Move the carriage arm or pen carriage rapidly through several full-scale excursions. Again spray the wiper with Slidewire Cleaner. Saturate a Kimwipe or cotton swab with Slidewire Cleaner. Rub the slidewire (mandrel and return strip) with the moistened tissue or swab. Repeat the cleaning procedure until there is no stain on the tissue, then clean once more to ensure that all contaminants have been removed.



SLIDEWIRE LUBRICATION

After cleaning, the slidewire (mandrel and return strip) must be lubricated sparingly with Slidewire Lubricant (Part No. 5080-3635). This lubrication will reduce wear and chemical contamination of the balance slidewire assembly. After completion of cleaning and lubrication, re-install the Y slidewire cover and rear hood.





APPENDIX A

SPECIFICATIONS

Plotting Area:	Front panel scaleable from 0 x 0 to 10 x 15 in. (25,4 to 38,1 cm).
Paper Size:	Any size up to 11 x 17 in. (27,9 x 43,2 cm).
Plotting Maneuvers:	Pen or Position. Pen and Position maneuvers are independent commands.
Vector Generation:	Automatic. A command to perform a position maneuver will cause the Plotter to traverse a straight line path at any specified point on the platen.
Vector Length:	Limited only by the plotting area.
Vector Speed:	6.7 to 12 in./sec (17 to 30,5 cm/sec). The speed is dependent upon the slope of the line, but independent of vector length. Plotter will process over 20 vectors/sec within given velocity limits.
Numerical Code:	Position data is received in BCD (8421) or Binary.
Plotting Modes:	Absolute, relative (rectangular coordinate system).
Numerical Resolution:	1/10,000 (0.01%).
Plot Accuracy:	Better than 0.04 inch (0,10 cm) in 15 inches (38,1 cm).
Resettability:	0.007 inch (0,18 mm) maximum.
Writing Method:	Ink, disposable pens.
Power:	100 V, 115 V, 200 V, or 230 V \pm 10% (choice of four positions at rear panel) 48 to 66 Hz, 100 watts.
Weight:	Net 40 lb (18,1 kg); shipping 52 lb (23,6 kg).

UNITED STATES

ALABAMA

P.O. Box 4207
2003 Byrd Spring Road S.W.
Huntsville 35802
Tel: (205) 881-4594
TWX: 810-726-2204

ARIZONA

2336 E. Magnolia St.
Phoenix 85034
Tel: (602) 252-5061
TWX: 910-951-1330

5737 East Broadway
Tucson 85716
Tel: (602) 298-2313
TWX: 910-952-1162

CALIFORNIA

1430 East Orangethorpe Ave.
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TWX: 910-499-2170

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Tel: (415) 327-6500
TWX: 910-373-1280

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TWX: 510-955-4099

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TWX: 810-850-0113

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TWX: 910-223-3613

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TWX: 810-459-1925

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Columbus 43229
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Oklahoma City 73112
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TWX: 910-830-6862

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4475 S.W. Scholls Ferry Road
Portland 97225
Tel: (503) 292-9171
TWX: 910-464-6103

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Monroeville 15146
Tel: (412) 271-0724
TWX: 710-797-3650

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King of Prussia Industrial Park
King of Prussia 19406
Tel: (215) 265-7000
TWX: 510-660-2670

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East Providence 02914
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TWX: 710-381-7573

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Memphis
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Houston 77027
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TWX: 910-871-1170

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Salt Lake City 84115
Tel: (801) 487-0715
TWX: 910-925-5681

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TWX: 510-299-0025

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2111 Spencer Road
Richmond 23230
Tel: (703) 285-3431
TWX: 910-925-0157

WASHINGTON

433-108th N.E.
Bellevue 98004
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Charleston
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Hewlett-Packard (Canada) Ltd.
11745 Jasper Ave.
Edmonton
Tel: (403) 482-5561
TWX: 610-831-2431

BRITISH COLUMBIA

Hewlett-Packard (Canada) Ltd.
4519 Canada Way
North Burnaby 2
Tel: (604) 433-8213
TWX: 610-922-5059

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511 Bradford Ct.
Winnipeg
Tel: (204) 786-7581
TWX: 610-671-3531

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2745 Dutch Village Rd.
Suite 206
Halifax
Tel: (902) 455-0511
TWX: 610-271-4482

ONTARIO

Hewlett-Packard (Canada) Ltd.
880 Lady Ellen Place
Ottawa 3
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TWX: 610-562-1952

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50 Galaxy Blvd.
Roxdale
Tel: (416) 677-9611
TWX: 610-492-4246

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Hewlett-Packard (Canada) Ltd.
275 Hymus Boulevard
Pointe Claire
Tel: (514) 697-4232
TWX: 610-422-3022
Telex: 01-20607

FOR CANADIAN AREAS NOT LISTED:

Contact Hewlett-Packard (Canada) Ltd. in Pointe Claire, at the complete address listed above.

CENTRAL AND SOUTH AMERICA

ARGENTINA

Hewlett-Packard Argentina
S.A.C.e.I.
Lavalle 1171 - 3°
Buenos Aires
Tel: 35-0436, 35-0627, 35-0431
Telex: 012-1009
Cable: HEWPACKARG

BRAZIL

Hewlett-Packard Do Brasil
l.e.C. Ltda.
Rua Frei Caneca 1119
Sao Paulo - 3, SP
Tel: 288-7111, 287-5858
Cable: HEWPACK Sao Paulo
Hewlett-Packard Do Brasil
Praça Dom Feliciano 78
Salas 806/808
Porto Alegre
Rio Grande do Sul (RS)-Brasil
Tel: 25-8470
Cable: HEWPACK Porto Alegre
Hewlett-Packard Do Brasil
l.e.C. Ltda.
Rua da Matriz 29
Botafogo ZC-02
Rio de Janeiro, GB
Tel: 246-4417
Cable: HEWPACK Rio de Janeiro

CHILE

Héctor Calcagni y Cia, Ltda.
Bustos, 1932-3er Piso
Casilla 13942
Santiago
Tel: 423 96
Cable: CALCAGNI Santiago

COLOMBIA

Instrumentacion
Henrik A. Langebaek & Kier
Ltda.
Carrera 7 No. 48-59
Apartado Aereo 6287
Bogota, 1 D.E.
Tel: 45-78-06, 45-55-46
Cable: AARIS Bogota
Telex: 44400 INSTCO

COSTA RICA

Lic. Alfredo Gallegos Gurdian
Apartado 10159
San José
Tel: 21-86-13
Cable: GALGUR San José

ECUADOR

Laboratorios de Radio-Ingenieria
Calle Guayaquil 1246
Post Office Box 3199
Quito
Tel: 212-496; 219-185
Cable: HORVATH Quito

EL SALVADOR

Electronic Associates
Apartado Postal 1682
Centro Comercial Gigante
San Salvador, El Salvador
Paseo Escalon 4649-4th Piso
Tel: 23-44-60, 23-32-37
Cable: ELECAS

MEXICO

Hewlett-Packard Mexicana, S.A.
de C.V.
622 Adolfo Prieto
Col. del Valle
Mexico 12, D.F.
Tel: 543-4232; 523-1874
Telex: 0017-74507

NICARAGUA

Roberto Terán G.
Apartado Postal 689
Edificio Terán
Managua
Tel: 3451, 3452
Cable: ROTERAN Managua

PANAMA

Electrónico Balboa, S.A.
P.O. Box 4929
Ave. Manuel Espinosa No. 13-50
Bldg. Alina
Panama City
Tel: 230833
Telex: 3481003, Curundu,
Canal Zone
Cable: ELECTRON Panama City

PARAGUAY

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Salon de Exposicion y Escritorio:
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Edificio Victoria—Planta Baja
Asuncion, Paraguay
Tel: 4-5069, 4-6272
Cable: RAMEL

PERU

Compañía Electro Medica S.A.
Ave. Enrique Canaval 312
San Isidro
Casilla 1030
Lima
Tel: 22-3900
Cable: ELMED Lima

PUERTO RICO

San Juan Electronics, Inc.
P.O. Box 5167
Ponce de Leon 154
Pda. 3-PTA de Tierra
San Juan 00906
Tel: (809) 725-3342, 722-3342
Cable: SATRONICS San Juan
Telex: SATRON 3450 332

SURINAME

Surtel-Radio Holland N.V.
P.O. Box 155
Paramaribo
Tel: 72118
Cable: Treurniet Paramaribo

URUGUAY

Pablo Ferrando S.A.
Comercial e Industrial
Avenida Italia 2877
Casilla de Correo 370
Montevideo
Tel: 40-3102
Cable: RADIUM Montevideo

VENEZUELA

Hewlett-Packard De Venezuela
C.A.
Apartado 50933
Caracas
Tel: 71.88.05, 71.88.69, 71.99.30
Cable: HEWPACK Caracas
Telex: 39521146

FOR AREAS NOT LISTED,

CONTACT:
Hewlett-Packard
INTERCONTINENTAL
3200 Hillview Ave.
Palo Alto, California 94304
Tel: (415) 493-1501
TWX: 910-373-1267
Cable: HEWPACK Palo Alto
Telex: 034-8461

EUROPE

AUSTRIA
Hewlett-Packard Ges.m.b.H
Innstrasse 23/2
Postfach 45
A-1204 Vienna
Tel: (0222) 33 66 06-09
Cable: HEWPAK Vienna
Telex: 75923 hewpak a

BELGIUM
Hewlett-Packard Benelux
S.A./N.V.
Avenue du Col-Vert, 1
B-1170 Brussels
Tel: (02) 72 22 40
Cable: PALOBEN Brussels
Telex: 23 494

DENMARK
Hewlett-Packard A/S
Datavej 38
DK-3460 Blikherød
Tel: (01) 81 66 40
Cable: HEWPAK AS
Telex: 16640 hp as
Hewlett-Packard A/S
Torvet 9
DK-8600 Silkeborg
Tel: (06) 82-71-66
Telex: 16640 hp as
Cable: HEWPAKAS

FINLAND
Hewlett-Packard Oy
Bulevardi 26
P.O. Box 12185
SF-00120 Helsinki 12
Tel: 13-730
Cable: HEWPAKYOY-Helsinki
Telex: 12-1563

FRANCE
Hewlett-Packard France
Quartier de Courtabouef
Boite Postale No. 6
F-91 Orsay
Tel: (1) 907 78 25
Cable: HEWPAK Orsay
Telex: 60048

Hewlett-Packard France
4 Quai des Étroits
F-69 Lyon 5ème
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Cable: HEWPAK Lyon
Telex: 31617

Hewlett-Packard France
29 rue de la Gare
F-31 Blagnac
Tel: (61) 85 82 29
Telex: 51957

GERMAN FEDERAL REPUBLIC
Hewlett-Packard Vertriebs-GmbH
Berliner Strasse 117
Postfach 560/40
D-6 Nieder-Eschbach/Ffm 56
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Cable: HEWPAKSA Frankfurt
Telex: 41 32 49 FRA

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Herrenbergerstrasse 110
D-7030 Böblingen, Württemberg
Tel: (07031) 66 72 86
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Vogelsanger Weg 38
D-4 Düsseldorf
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Telex: 85/86 533

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Telex: 05-24985
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(West Berlin)
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Wilmsdorfer Strasse 113/114
D-1000 Berlin W. 12
Tel: (0311) 3137046
Telex: 18 34 05

GREECE
Kostas Karayannis
18, Ermou Street
Athens 126
Tel: 230301, 3,5
Cable: RAKAR Athens
Telex: 21 59 62 RAKAR GR

IRELAND
Hewlett-Packard Ltd.
224 Bath Road
Slough, SL1 4 DS, Bucks
Tel: Slough 753-33341
Cable: HEWPIE Slough
Telex: 84413

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Hewlett-Packard Italiana S.p.A.
Via Amerigo Vespucci 2
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I-00144 Rome - Eur
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Telex: 61514

LUXEMBURG
Hewlett-Packard Benelux
S.A./N.V.
Avenue du Col-Vert, 1
B-1170 Brussels
Tel: (03/02) 72 22 40
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Telex: 23 494

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Hewlett-Packard Benelux, N.V.
Weerdsteijn 117
P.O. Box 7825
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Tel: 020-42 77 77
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NORWAY
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Box 149
Nesvelsen 13
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Telex: 16621

PORTUGAL
Telectra-Empresa Tecnica de Equipamentos Electricos S.a.r.l.
Rua Rodrigo da Fonseca 103
P.O. Box 2531
Lisbon 1
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Cable: TELETRA Lisbon
Telex: 1598

SPAIN
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Jerez No 8
Madrid 16
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Enighetsvägen 1-3
Fack
S-161 20 Bromma 20
Tel: (08) 98 12 50
Cable: MEASUREMENTS
Stockholm
Telex: 10721

Hewlett-Packard Sverige AB
Hagakergatan 9C
S-431 41 Mölndal
Tel: (031) 27 68 00/01
Telex: 21 312 hpminds

SWITZERLAND
Hewlett-Packard (Schweiz) AG
Zürcherstrasse 20
CH-8952 Schlieren Zurich
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Cable: HPAG CH
Telex: 53933

Hewlett-Packard (Schweiz) AG
Rue du Bois-du-Lan 7
P.O. Box 85
1217 Meyrin 2 Geneva
Tel: (022) 41 54 00
Cable: HEWPAKSA Geneva
Telex: 27333 HPSA CH

TURKEY
Telekom Engineering Bureau
P.O. Box 376
Karaköy
Istanbul
Tel: 49 40 40
Cable: TELEMATIION Istanbul

UNITED KINGDOM
Hewlett-Packard Ltd.
224 Bath Road
Slough, SL1 4 DS, Bucks
Tel: Slough (0753) 33341
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Telex: 84413

Hewlett-Packard Ltd.
"The Graftons"
Stamford New Road
Atrincham, Cheshire
Tel: (061) 928-8626
Telex: 668068

YUGOSLAVIA
Belram S.A.
83 avenue des Mimosas
Brussels 1150, Belgium
Tel: 34 33 32, 34 26 19
Cable: BELRAMEL Brussels
Telex: 21790

SOCIALIST COUNTRIES PLEASE CONTACT:
Hewlett-Packard Ges.m.b.H
Innstrasse 23/2
Postfach 45
A-1204 Vienna, Austria
Tel: (0222) 33 66 06-09
Cable: HEWPAK Vienna
Telex: 75923 hewpak a

ALL OTHER EUROPEAN COUNTRIES CONTACT:
Hewlett-Packard S.A.
Rue du Bois-du-Lan 7
1217 Meyrin 2 Geneva
Switzerland
Tel: (022) 41 54 00
Cable: HEWPAKSA Geneva
Telex: 2.24.86

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Telectra Empresa Técnica de Equipamentos Eléctricos SAR
Rua de Barbosa Rodrigues 42-1°
Box 6487
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Cable: TELETRA Luanda

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Casablanca Buildings
196 Adelaide Terrace
Perth, W.A. 6000
Tel: 21-3330
Cable: HEWPAK Perth

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P.O. Box 191
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Cable: HEWPAK Canberra ACT

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Telex: 2156
Cable: BLUEFROST

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Prabhadevi
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Telex: 2156
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Lajpat Nagar

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Cable: BLUESTAR

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Bangalore-8

Blue Star, Ltd.
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Cable: BLUESTAR

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Djalang Merdeka 29
Bandung
Tel: 4915; 51560
Cable: ILMU
Telex: 08-809

IRAN
Telecom. Ltd.
P. O. Box 1812
240 Kh. Saba Shomali
Teheran
Tel: 43850, 48111
Cable: BASCOM Teheran
Telex: 2664

ISRAEL
Electronics & Engineering
Div. of Motorola Israel Ltd.
17 Aminadav Street
Tel-Aviv
Tel: 36941 (3 lines)
Cable: BASTEL Tel-Aviv
Telex: Bastei Tv 033-569

JAPAN
Yokogawa-Hewlett-Packard Ltd.
Ohashi Building
1-59-1 Yoyogi
Shibuya-ku, Tokyo
Tel: 03-370-2281/7
Telex: 232-2024YHP
Cable: YHPMARKET TOK 23-724

Yokogawa-Hewlett-Packard Ltd.
Nisei Ibaragi Bldg.
2-2-8 Kasuga
Ibaragi-Shi
Osaka
Tel: (0726) 23-1641
Telex: 385-5332 YHPOSASKA

Yokogawa-Hewlett-Packard Ltd.
Ho Building
No. 59, Kotori-cho
Nakamura-ku, Nagoya City
Tel: (052) 551-0215

Yokogawa-Hewlett-Packard Ltd.
Nitto Bldg.
2300 Shinohara-cho,
Kohoku-ku
Yokohama 222
Tel: (405) 432-1504/5

JORDAN
Constantin E. Macridis
Clémenceau Street
P.O. Box 7213
Beirut, Lebanon
Tel: 220846
Cable: ELECTRONUCLEAR Beirut

KENYA
Kenya Kinetics
P.O. Box 18311
Nairobi, Kenya
Tel: 57726
Cable: PROTON

KOREA
American Trading Co.,
Korea, Ltd.
Seoul P.O. Box 1103
7th & 8th floors, DaeKyoung Bldg.
107 Sejong Ro
Chongro-Ku, Seoul
Tel: 75-5841 (4 lines)
Cable: AMTRACO Seoul

LEBANON
Constantin E. Macridis
Clémenceau Street
P.O. Box 7213
Beirut
Tel: 220846
Cable: ELECTRONUCLEAR Beirut

MALAYSIA
MECOMB Malaysia Ltd.
2 Lorong 13/6A
Section 13
Petaling Jaya, Selangor
Cable: MECOMB Kuala Lumpur

MOZAMBIQUE
A. M. Goncalves, LDA.
4-1 Apt. 14 Av. D. Luis
P.O. Box 107
Lourenço Marques
Cable: NEGON

NEW ZEALAND
Hewlett-Packard (N.Z.) Ltd.
94-96 Dixon St.
P.O. Box 9443
Wellington, N.Z.
Tel: 56-559
Cable: HEWPAK Wellington

Hewlett-Packard (N.Z.) Ltd.
P.O. Box 51092
Pukuranga
Tel: 569-651
Cable: HEWPAK, Auckland

PAKISTAN (EAST)
Mushko & Company, Ltd.
1, Jinnah Avenue
Dacca 2
Tel: 280058
Cable: NEWDEAL Dacca

PAKISTAN (WEST)
Mushko & Company, Ltd.
Oosman Chambers
Abdullah Haroon Road
Karachi 3
Tel: 511027, 512927
Cable: COOPERATOR Karachi

Mushko & Company, Ltd.
38B, Satellite Town
Rawalpindi
Tel: 41924
Cable: FEMUS Rawalpindi

PHILIPPINES
Electromex Inc.
5th Floor, Architects
Center Bldg.
Ayala Ave., Makati, Rizal
C.C.P.O. Box 1028
Makati, Rizal
Tel: 86-18-87, 87-76-77
Cable: ELEMEX Manila

SINGAPORE
Mechanical and Combustion
Engineering Company Ltd.
9, Jalan Kilang
Red Hill Industrial Estate
Singapore, 3
Tel: 642361-3, 632611
Cable: MECOMB Singapore

Hewlett-Packard Far East
Area Office
P.O. Box 87
Alexandra Post Office
Singapore 3
Tel: 633022
Cable: HEWPAK SINGAPORE

SOUTH AFRICA
Hewlett-Packard South Africa
(Pty.), Ltd.
P.O. Box 31716
Braamfontein Transvaal
Milnerton
30 De Beer Street
Johannesburg
Tel: 725-2080, 725-2030
Telex: 0226 JH
Cable: HEWPAK Johannesburg

Hewlett-Packard South Africa
(Pty.), Ltd.
Breechastele House
Bree Street
Cape Town
Tel: 3-6019, 3-6545
Cable: HEWPAK Cape Town
Telex: 5-0006

Hewlett-Packard South Africa
(Pty.), Ltd.
641 Ridge Road, Durban
P.O. Box 99
Overport, Natal
Tel: 88-6102
Telex: 567954
Cable: HEWPAK

TAIWAN
Hewlett-Packard Taiwan
39 Chung Shiao West Road
Sec. 1
Overseas Insurance
Corp.-Bldg. 7th Floor
Taipei
Tel: 389160, 1, 2, 375121,
Ext. 240
Telex: TP824 HEWPAK
Cable: HEWPAK Taipei

THAILAND
The International
Engineering Co., Ltd.
P. O. Box 39
614 Sukhumvit Road
Bangkok
Tel: 910722 (7 lines)
Cable: GYSOM
TLX INTENCO BK-226 Bangkok

UGANDA
Uganda Tele-Electric Co., Ltd.
P.O. Box 4449
Kampala
Tel: 57279
Cable: COMCO Kampala

VIETNAM
Peninsula Trading Inc.
P.O. Box H-3
216 Hien-Vuong
Saigon
Tel: 20805, 93398
Cable: PENTRA, SAIGON 242

ZAMBIA
R. J. Tilbury (Zambia) Ltd.
P.O. Box 2792
Lusaka
Zambia, Central Africa
Tel: 73793
Cable: ARJAYTE, Lusaka

MEDITERRANEAN AND MIDDLE EAST COUNTRIES NOT SHOWN PLEASE CONTACT:
Hewlett-Packard
Co-ordination Office for
Mediterranean and Middle
East Operations
Via Marocco, 7
I-00144 Rome-Eur, Italy
Tel: (6) 59 40 29
Cable: HEWPAKIT Rome
Telex: 61514

OTHER AREAS NOT LISTED, CONTACT:
Hewlett-Packard
INTERNATIONAL
3200 Hillview Ave.
Palo Alto, California 94304
Tel: (415) 326-7000
(Feb. 71 493-1501)
TWX: 910-373-1267
Cable: HEWPAK Palo Alto
Telex: 034-8461

